			Dait Herospace i	_tu,
Date: Monday, 7	7/9/2007 11:38:36 AM ton	Dunnan Chant	spir	-28
*		Process Sheet		60
Job Number Estimate Number P.O. Number This Issue Prsht Rev. First Issue		Part Number Drawing Number Project Number Drawing Revision Material Due Date	: CABIN FLOOR PROTECTOR KII'  : D412760013 : N/A : N/A : A : A : 7/10/2007 Qty:	% Um: Each
Additional Product				
Job Number:				
Seq. #:	Ma <mark>chine Or Operation:</mark>	Description:		
1.0 DO	C C	DOCUMENT CONTROL		
		Systematical Control of Control o		
	DOCUMENT CONTROL		112	(9)
	Photocopy bluefile & type labels per PPP	D412-760-013 CHG001	KS 07.07	- 11
202	ACKAGING 1	PACKAGING RESOURCE #1		
	PACKAGING RESOURCE #1			
	Pick Packing Kit			
3.0 D	35743	CABIN FLOOR PROTECTOR		
4	Qty.: 1.0000 Each(s)/Unit Total : CABIN FLOOR PROTECTOR batch: 33386	3.0000 Each(s)		
4.0 DX	35744	CABIN FLOOR PROTECTOR		
	Qty.: 1.0000 Each(s)/Unit Total: CABIN FLOOR PROTECTOR batch: 23327	3.0000 Each(s)		
	35753	CABIN FLOOR PROTECTOR		
17	Qty.: 1.0000 Each(s)/Unit Total : CABIN FLOOR PROTECTOR batch: 3378	3.0000 Each(s)		

## Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	* 1						
	÷						
				F <sub>4</sub>			, T
	4						
Part No		PAR #: Fault Category: No	CR: Yes	No DO	Δ.	Date:	
				N/C Close			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
		Description of NC	Corrective Action Section B			Verification		www.elsenib
DATE S	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
	100 E							- 45
	日本の							

NOTE: Date & initial all entries

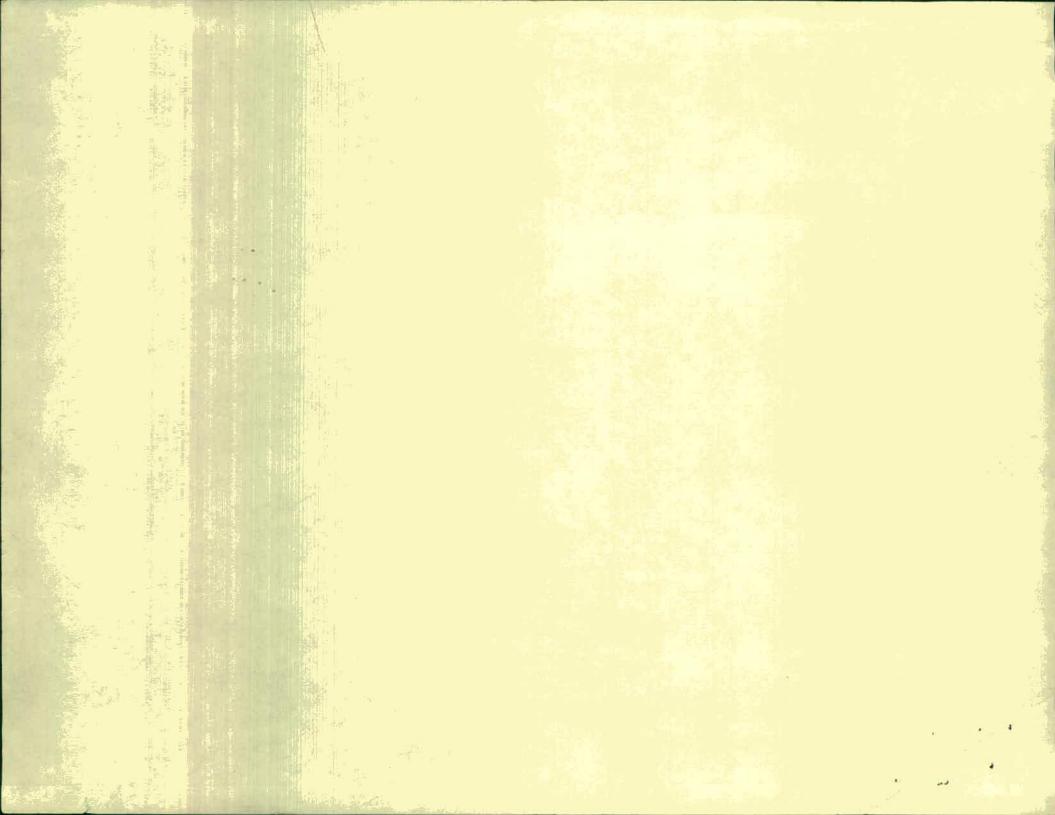
	day, 7/9/2007 11:38:36 AM  Johnston  Draces Chact	
	Process Sheet	
Customer:	CU-DAR001 Dart Helicopters Services Drawing Name: CABIN F	FLOOR PROTECTOR KIT
Job Number:	33316 Part Number: D412760	0013
Job Number:		
Seq. #:	Machine Or Operation: Description	\$
6.0	D35754 CABIN FLOOR PROTECTOR	
Comme	nt: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)	
D	CABIN FLOOR PROTECTOR	
7.0	D35801 JOGGLE BRACKET	
Comme	nt: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)	
-5	JOGGLE BRACKET	
20	batch: 633/45 (40x) 8	
8.0	D36281 CUPPED WASHER	
Comme	nt: Qty.: 40.0000 Each(s)/Unit Total: 120.0000 Each(s)	
	CUPPED WASHER 43 batch: 633 43	
9.0	D36283 CUPPED WASHER	
Comme	nt: Qty.: 8.0000 Each(s)/Unit Total : 24.0000 Each(s)	
	CUPPED WASHER batch: 533444	Salada (3)
10.0	batch: DS3999 V  INSPECT 100% KITS FOR COMPLETEN	ESS TOTTON
Comme	nt: INSPECT 100% KITS FOR COMPLETENESS / 7/7/13	(2) (Y07/07/13(2)
11.0	PACKAGING 1 PACKAGING RESOURCE #1	(2) (307/07/13(2)
Comme	nt: PACKAGING RESOURCE #1	
	Identify and pack for shipping as per PPP D412-760-013	
	Location: OAA FE	1,2 (1)
	PPP Rev: UND The (27/2)	130
Job Completion		
	· · · · · · · · · · · · · · · · · · ·	122
		U 07.07.13
		VC
		the contract of the contract of

## Dart Aerospace Ltd

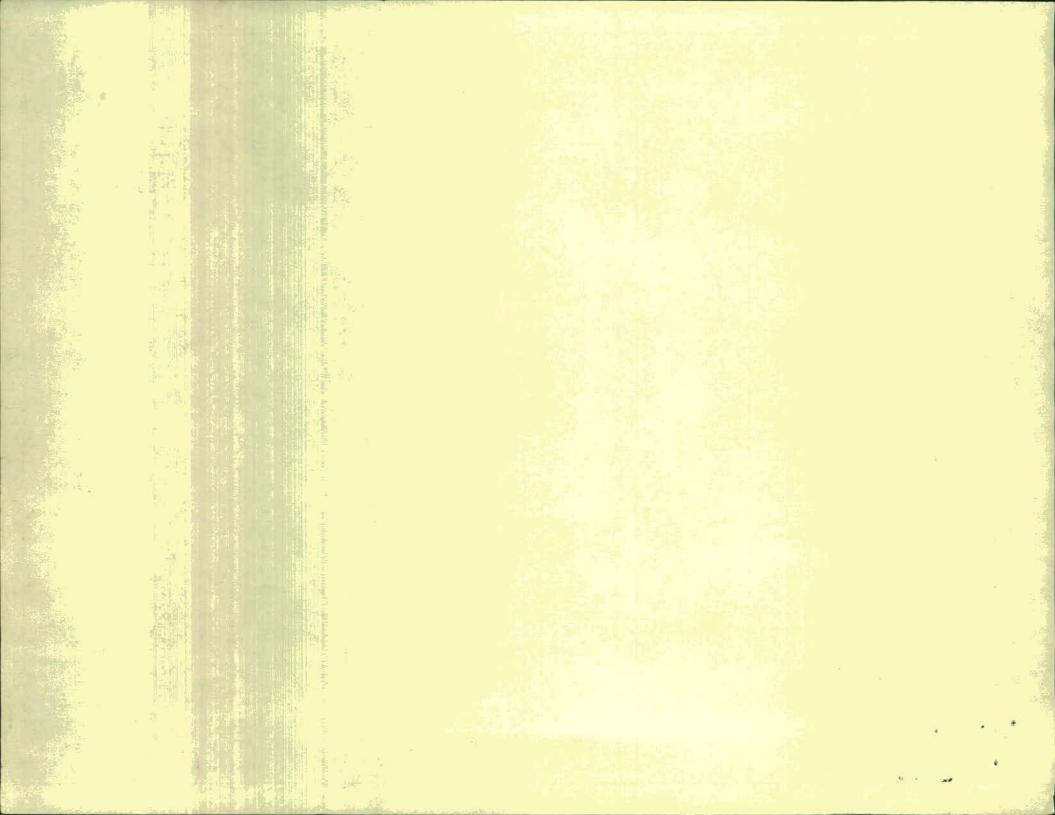
	erospace								
W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PR	PROCEDURE CHANGE			Date	Qty	Approval Chief Erg / Prod Mgr	Approva QC Inspecto
			*						
	26								
Part No	):	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA	۸:	_ Date: _	
					QA: N	C Closed	l:	_ Date: _	
NCR:			WORK ORD	ER NON-CONFORMAN					.0.1
DATE	OTED.	Description of NC	Corrective Action Section B			Verification			
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Approval Chief Eng	Approval QC Inspector
	15 D								
	¥ .								

NOTE: Date & initial all entries

Monday, 7/9/2007 11:38:36 AM Kim Johnston **Process Sheet** Drawing Name : CABIN FLOOR PROTECTOR KIT Customer : CU-DAR001 Dart Helicopters Services Job Number : 33316 Estimate Number : 12937 : 7/9/2007 : D412760013 P.O. Numbe -Part Number : N/A S.O. No. : NIA This Issue **Drawing Number** Prsht Rev. : NC Project Number : N/A : NA : SMALL /MED FAB First Issue Type : A **Drawing Revision** AJU: Material Previous Run : NIA : 7/10/2007 Due Date Qty: & Um: Each Written By Checked & approved By Comment EC 07.07.05 new issue Additional Froduct Job Number Machine Or Operation: Description: Seq. #: DOCUMENT CONTROL 1.0 DC Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPP D412-760-013 CHG001 20 PACKAGING RESOURCE #1 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit 3.0 D35743 CABIN FLOOR PROTECTOR comment: Qty.: 1.0000 Each(s)/Unit 3.0000 Each(s) Total: 4. CABIN FLOOR PROTECTOR batch: D35744 CABIN FLOOR PROTECTOR Comment: Qty.: 1.0000 Each(s)/Unit 3.0000 Each(s) Total: CABIN FLOOR PROTECTOR batch: 5.0 D35753 CABIN FLOOR PROTECTOR Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s) CABIN FLOOR PROTECTOR batch:



Monday, 1/9/200/ 11:38:30 AM Kim Johnston **Process Sheet** Drawing Name: CABIN FLOOR PROTECTOR KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412760013 Job Ni mber: 33316 Job Numb er: Seq. #: Description: Machine Or Operation: CABIN FLOOR PROTECTOR 6.0 D35754 Comment: Qty.: 3.0000 Each(s) 1.0000 Each(s)/Unit / Total: 42 CABIN FLOOR PROTECTOR batch: JOGGLE BRACKET D35801 Comment: Qty.: 12.0000 Each(s) 4.0000 Each(s)(Unit Total: JOGGLE BRACKET -D batch: **CUPPED WASHER** D36281 Comment: Qty.: 40.0000 Each(s)/Unit Total: 120.0000 Each(s) batch: CUPPED WASHER D36283 Comment: Qty.: 8.0000 Each(s)/Unit Total: 24.0000 Each(s) CUPPED W batch: 10.0 QC4 INSPECT 100% KITS FOR COMPLETENESS Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE 11.( PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-760-013 Location: N ALOUD PPP Rev FINAL inspection wild release Job Completion



User

Tuesday, 06/11/2007 3:17:17 PM

Linda Lacelle

**Process Sheet** 

Customer

: CC-DAR01 Dart Aerospace Ltd.

Job Number

: 35596

**Estimate Number** 

: 10804

P.O. Number

: West

This Issue Prsht Rev.

First Issue

: 06/11/2007

: NC

: WILM

S.O. No. : Not

: 00015 Previous Run

Written By Checked & Approved By

Comment

Type

: SMALL /MED FAB

**Drawing Name** 

: D412-760-UPDATE PAPERWORK

Part Number **Drawing Number** 

: Z\_CUSTOM : ECN 1058

Project Number **Drawing Revision** 

: NICT Material

: 13/11/2007 Due Date

Qty:

Each 1 Um:

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

PACKAGING 1

Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

D412-760-011

35265 14 333/6 2X D412-760-013 35073 ZX D412-760-015

ADD NEW PAPERWORK TO KITS EASA STC: EASA.IM.R.S.01361

PACKAGING RESOURCE #1



RETURN TO STK

2.0 QC21 FINAL INSPECTION/W/O RELEASE

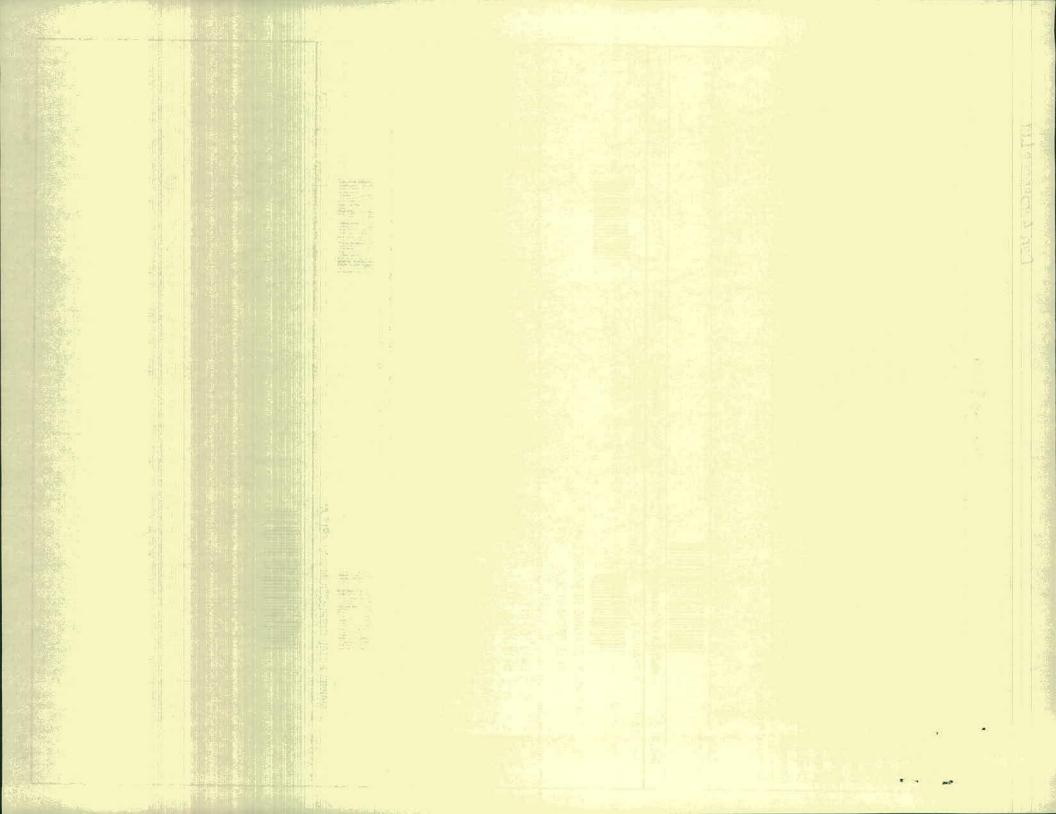


Comment: FINAL INSPECTION/W/O RELEASE



4 87.1108

Job Completion



: CC-DAR01 Dart Aerospace Ltd. stomer **Drawing Name** : D412-760-UPDATE PAPERWORK Number : 37041 imate Number : 10804 . Number Part Number : Z\_CUSTOM : 29/01/2008 S.O. No. : : ECN 1120 s Issue **Drawing Number** ht Rev. : NC Project Number : 11 it Issue Type : SMALL /MED FAB **Drawing Revision** : 00015 vious Run Material : 05/02/2008 **Due Date** Qty: tten By 1 Um: Each cked & Approved By nment **litional Product** Number: Seq. #: Machine Or Operation: Description: PACKAGING 1 1.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 PULL FROM STOCK: D412-760-011 D412-760-013 D412-760-015 ADD NEW PAPERWORK TO KITS IN STOCK FAA STC: SR02492NY, PER ECN 1120 RETURN TO STK 2.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE 108/01 Completion u 28 01.31

nell' nuive and

Date: User Thursday, 14/02/2008 3:00:34 PM

Linda Lacelle

**Process Sheet** 

Customer Job Number : CC-DAR01 Dart Aerospace Ltd.

S.O. No. :

: 37467

Estimate Number

: 10804

P.O. Number This Issue

Prsht Rev.

: 14/02/2008

: NC

First Issue : 11

: 00015

Previous Run Written By

Checked & Approved By

Comment

: SMALL /MED FAB

Type

**Drawing Name** : D412-760

Part Number : Z\_CUSTOM : ECN 1120 **Drawing Number** 

Project Number **Drawing Revision** 

Material

Due Date : 21/02/2008 Qty:

1 Um:

Each

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

D412-760-011



D412-760-013

D412-760-015

REMOVE OLD PAPERWORK FROM OUTSIDE OF BOX, AND DISCARD REPLACE WITH NEW FAA STC: SR02492NY, PER ECN 1120

RETURN TO STOCK

FINAL INSPECTION/W/O RELEASE

8/2/2054

2.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



1 28.0 H

